

STANCO

SAFETY CLOTHING

Arc Shock Flame Resistant Welders Wear Clothing Welding Blankets, Covers, & Roll Goods OIL & Gas Aluminized and Aluminized Combination Clothing

ASUM Enterprises, Inc.

4771 Sweetwater Blvd., No. 340 Sugar Land, TX 77479, USA Email: sales@asumenterprises.com aluddin@asumenterprise.com Web: asumenterprises.com

Table of Contents

Electrical Arc Protection

Accessories

Nomex, Indura and Indura Ultra Soft Flame Resistant Clothing

Flame Resistant Sateen Cotton Clothing

Welder's Wear Clothing

Gold Brand Leather Welders Clothing

Welding Blankets, Covers, & Roll Goods

Kevlar knit Sleeves

Blue Denim Protective Clothing

Flame Resistant Knit Hoods

Winter Lined Clothing

OIL & Gas

Classic Style Button-Up Shirt

Deluxe Classic Style Button-Up Shirt

Full-Featured Deluxe Style Coverall

Full-Featured Deluxe Style Jacket

Tuffweld® Protective Welding Clothing

Molten Metal

Aluminized and Aluminized Combination Clothing

Aluminized Protective Clothing



Temp-Test Electrical Arc Protection (NFPA 70E)

Temp-Test Electrical Arc Protection (NFPA 70E)

All garments constructed with inset sleeves for range of motion, Velcro front leg and sleeve enclosures. 5-thread safety stitch throughout assures minimum seam exposure. Trim items, such as Velcro fasteners, elastic takeups, and thermo snap fasteners are flame resistant.

HRC Level 2: HRC2 (Hazard/Risk Category) clothing can be used for levels HRC0, HRC1, and HRC2 HRC Level 3: HRC3 (Hazard/Risk Category) clothing can be used for levels HRC0, HRC1, HRC2, and HRC3 HRC Level 4: HRC4 (Hazard/Risk Category) clothing can be used for levels HRC0, HRC1, HRC2, HRC3, and HRC4

Clothing & accessories for Temp-Test Electrical Arc Protection (NEPA 70E) Leather & Rubber Protective Gloves Temp-Test Accessories 15" Leggings with Velcro Closure, Leather Foot Strap

Accessories

Temp-Test[™] Accessories PROD CODE DESCRIPTION 712AP Fresh Air System with Fans and Batteries. Without Hood. Arc Flash Gloves 10 oz. Royal Blue Indura Ultra Soft Full Cut Gloves with Wool Liner. 14" length Face Shield with Chin Cup and Slotted Headgear, 10 cal Gear Bag, Cordura Nylon Hard Cap, without hood or windows. Nom3ex / Lenzing Full-Featured Knit Hood Replacement Chin Cup for 715CC Replacement Suspension Unit for Window Replacement Window Replacement Window, Double-Ply, Shaded Replacement Window, Enhanced Green







Temp-Test Hood with Window

Nomex, Indura and Indura Ultra Soft Flame Resistant Clothing

Nomex IIIA Aramid is inherently flame resistant for the life of the garment. The flame resistant properties will not wash or wear out.

COVERALL, JACKETS/COATS/SURCOATS, PANTS/SHIRTS, EXTRICATION SUIT

Indura Proban 9 oz. 100% cotton, containing flame resistant properties guaranteed for the life of the garment if proper laundering instructions are followed, 11.5 cal./cm² (HRC 2)

COVERALLS, JACKETS/COATS/SURCOATS, PANTS/SHIRTS EXTRICATION SUIT

Indura Ultra Soft The highest level of quality and protection in an FR cotton fabric. 88% cotton and 12% high tenacity nylon, with guaranteed flame resistance for the life of the garment, confirms an excellent value equation. The new, softer feel enhances cotton comfort and provides superior protection from electric arc and flash fire exposures. Note: We stock 7 oz. (Prefix Code: US7); 9 oz. (US9); and 12 oz. (US12). Above products made from royal blue color, other colors available.

Hooded Sweatshirt, Henley Style" Shirt, T-Shirts Style Work Pants Extrication Suit

Full Featured Coverall, Pants with Zipper Closure, Button Closures, Button Down Shirt. Deluxe Shirt, Button Down Collar, Oil & Gas Coverall, Button Down Shirt





Flame Resistant Sateen Cotton Clothing

Flame Resistant Sateen Cotton Clothing

STANCO flame resistant clothing is made from 100% 9 oz. per sq. yd. cotton sateen fabric. Excellent for warm weather or indoor use, the flame resistant properties will last for a minimum of 25 and up to 50 laundering cycles when following proper care instructions. Color is visual green. Full cut patterns - Anti-flash steel snap fasteners, Bar-tacked stress points, Color matched thread & Five-thread safety stitched.



Welder's Wear Clothing

Durable treated flame resistant 100% cotton fabric, 12 oz. per sq. yd., in an attractive russet (bucktan) color. Lightweight, cool and comfortable. Full cut patterns, metal snap fasteners, all seams safety stitched, and less than half the cost of leather! Welder's Wear® is exclusive and available only from STANCO.

- Waist Apron Bib Apron,
- Coat with Collar Coat with Leather Sleeves
- Shop Coat
- Bib Overalls
- Cape Sleeve with Collar
- Coveralls with Front and Breast pockets.





Gold Brand Leather Welders Clothing

Gold Brand Leather Welders Clothing

Made to our specifications:

Made from split cowhide, Bright gold color Sewn with heat and abrasive resistant Kevlar thread Stress points riveted Heavy duty black snap fasteners Packaged one each per clear polybag

Leggings Sleeves Jackets Bib Apron Split-Leg Style Apron with Bib Spat Cape Sleeve with Bib Rod Bag Waist Apron Waist Chap





Welder Leather Clothing

Square foot for square foot, leather is the very best material for welder's protective clothing! It is heat resistant, strong, and resists cuts and abrasion. Stanco Leather Clothing is made only from the garment selection of side split cattle hide. There are no imperfections— brand marks, thin spots or "nappy" surfaces...and check the uniformity of the color. Bright bucktan throughout!

Cape Sleeves/Jackets - Aprons - Sleeves - Waist Chap

Check out these other features:

Full Cut PatternsKevlar Thread Used Throughout withDouble Lock-Stitched SeamsRiveted Stress pointsHeavy-Duty Snap FastenersAprons Have Cotton Ties;Bib and Split-Leg are Cross Back



Welding Blankets, Covers, & Roll Goods

Welding Blankets, Covers, & Roll Goods

Roll stock, blankets and curtains are available in a variety of flame and heat resistant materials to suit a variety of needs. Our blankets have 3/8" I.D. 2-piece brass plated grommets on 24" centers. We stock blankets in the most popular materials in stock sizes of 6" x 6" and 6" x 8". Custom sizes are available with quick turnaround times. All blankets are individually packaged for retail display.

12 oz. Duc -, 16 oz. Neoprene Coated Fiberglass, - 17 oz. Carbon Felt -18 oz. Bronze Silica/Ceramic 18 oz. - White Fiberglass - 22 oz. Kevlar Blend - 28 oz. Black Fiberglass - 30 oz. Yellow Fiberglass - 32 oz. Chrome Tanned Leather - 32 oz. Orange Fiberglass



Kevlar Knit Sleeves

Blue Denim Protective Clothing

Non-FR, 100% Cotton, Denim Bib Apron

Non-FR, Dark Blue Denim Sleeves

Flame Resistant Knit Hoods

Made from flame resistant knit materials. All stock styles 13" head length, 5" Bib - 18" overall length - Long Style.

Winter Lined Clothing

- Flame Resistant Indura Cotton or 6 oz. Nomex Fabric Outer Shell
- Modaquilt FR Single and Double Faced Liners
- Brass Zipper Closures
- Styled Like Sportswear Full cut patterns, featured accessories, 5-thread safety stitch throughout for longer,







OIL & Gas

CLASSIC STYLE BUTTON-UP SHIRT



ARC FLASH

Style 411 Includes:

- Topstitched collar
- Topstitched cuffs with button closure
- Button front closure
- Two chest pockets with button down flap closure
- Color Choices are available

Model Number	Fabric	Weight Oz/yd2	Arc rating cal./cm2	Hazard Risk Category
US7411	UltraSoft®	7	8.7	
UAC7411	UltraSoft [®] , AC	7	8.3	
S9411	88% Cotton, 12% High Tenacity Nylon	9	11.2	
S7411	88% Cotton, 12% High Tenacity Nylon	7	9.6	
FRI411	Indura®	9	11.5	
SFR411	100% Cotton, Durable FR	9	9.4	
NX4411	Nomex® IIIA	4.5	4.8	
PRO6411	Protera®	6.5	8.5	

Deluxe Classic Style Button-Up Shirt



Style 411 Includes:

- Topstitched button down collar
- Topstitched cuffs with button closure
- Placket front with button closure
- Two large V-point chest pockets with button down flap closure
- Color Choices are available

Model Number	Fabric	Weight Oz/yd2	Arc rating Cal/cm2	Hazard Risk Category
S7412	UltraSoft®	7	8.7	HRC 2
UAC7412	UltraSoft [®] , AC	7	8.3	HRC 2
S9412	88% Cotton, 12% High Tenacity Nylon	9	11.2	HRC 2
S7412	88% Cotton, 12% High Tenacity Nylon	7	9.6	HRC 2
FRI412	Indura®	9	11.5	HRC 2
SFR412	100% Cotton, Durable FR	9	9.4	HRC 2
NX4412	Nomex® IIIA	4.5	4.8	HRC 1
PRO6412	Protera®	6.5	8.5	HRC 2

Full-Featured Deluxe Style Coverall



Style 681 Includes:

- Elasticized waistband
- Full action back
- Two-way concealed brass zipper
- Two front, rear, chest and pass-through pockets for extra storage
- Color Choices are available

Model Number	Fabric	Weight oz./yd2	Arc rating Cal/cm2	Hazard Risk Category
SFR681	100% Cotton, Durable FR	9	9.4	HRC 2
S9681	88% Cotton, 12% High Tenacity Nylon	9	11.2	HRC 2
S7681	88% Cotton, 12% High Tenacity Nylon	7	9.6	HRC 2
FRI681	Indura®	9	11.5	HRC 2
NX6681	Nomex® IIIA	6	5.7	HRC 1
NX4681	Nomex® IIIA	4.5	4.8	HRC 1
PRO8681	Protera®	8	12.3	HRC 2
PRO6681	Protera®	6.5	8.3	HRC 2
US9681	UltraSoft®	9	12.4	HRC 2
US7681	UltraSoft®	7	8.7	HRC 2
UAC7681	UltraSoft [®] , AC	7	8.3	HRC 2

Full-Featured Deluxe Style Jacket



Tuffweld® Protective Welding Clothing

High Heat & Welding Gloves

Kevlar Gloves and Mittens: Made from 22 oz. Kevlar blend material, safety yellow color and full wool lined. All styles extra-large cut and sewn with 100% Kevlar thread.

Fiberglass Gloves and Mittens: Made from heavyweight textured fiberglass material, coated to allow maximum wear and protection. All styles are blue in color, fully wool lined and sewn with Kevlar thread.

Aluminized and Aluminized Combination Fabric

Gloves: Made from heat resistant aluminized fabrics for radiant heat protection. All styles are fully wool lined and sewn with Kevlar thread. **Aluminized and Aluminized Combination Fabric**

Gloves: Made from heat resistant aluminized fabrics for radiant heat protection. All styles are fully wool lined and sewn with Kevlar thread.

Premium Quality Welding Gloves: Our best top grade, select leathers with full cut patterns. Added reinforcements and other standard features include: Welted seams sewn with Kevlar thread and additional safety features. These premium quality welding gloves offer you: Superb durability, minimum hand fatigue, maximum comfort and high performance. High Quality Welding Gloves General Purpose Welding Gloves and Mittens

TIG Gloves: Added reinforcements and other standard features: Wide selection of grain and split leathers, sized patterns, reinforcement patches and other safety features sewn with Kevlar thread.

Following products are avaiable details

Cover Mitts, PBI/Kevlar Gloves & Mittens, Kevlar Terrycloth Gloves and Mitts Hand Pads and Guards, Finger & Thumb Guards, Special Application Gloves & Mitts



MOLTEN METAL

Stanco's Hi-Temp Gloves, Mitts and Protective Clothing have been designed for maximum protection in the most adverse work conditions. Steel mills, foundries and casting operations, to name a few, have job applications that require hand and body protection for temperatures exceeding 2000°F. Special aramid fabrics, heavy linings and full cut patterns in a variety of designs are available in this line. All styles sewn completely with heavy Kevlar® thread.

Aluminized and Aluminized Combination Clothing





1 AK710 Hood with Window - 7" x 11" Window - Gold lens for full face, head and shoulder
2 AK1329VC Shroud (13" x 29")



1 APB640RFR 40" Combination Coat
2 APB511RFR Combination Pants
3 AR645SG Gown 45" Surgical Style
4 AR630 30" Aluminized Rayon Coat



- 1 AR48B Bib Apron
- 2 AR48B Bib Apron 24" x 48". Also Available in 24" x 30"' 24" x 36",4" x 42"
- 3 AR42SL Split Leg Apron (24" x 42"). Also Available in 24" x 48"
- 4 AR601-14 Cape Sleeve with Detachable 14" Bib Also Available with 20" Detachable Bib AR601-20



Rear View



2

Rear View

1 AR505 Chaps (24" x 39") Open back with Adjustable belt 2 AR506 40" Slip-On Leggings - Flare and belt fastener for either leg



1 AR35 Deluxe Spat2 AR27 Replaceable3 AK39 Boot Covers Spring-Type Legging



1 14" Aluminized Rayon Glove AR214WL Made from heat-resistant aluminized fabrics for radiant heat protection. All styles are fully wool lined and sewn with Kevlar® thread
2 14" Aluminized CarbonKevlar® Glove ACKK214WL Palm and inside cuff made from 22 oz. Kevlar® Aramid. Back of glove, cuff and thumb are made from Aluminized

Aluminized Protective Clothing

STANCO Hi-Temp Gloves, Mitts and Protective Clothing have been designed for maximum protection in the most adverse work conditions. Steel mills, foundries and casting operations, to name a few, have job applications that require hand and body protection for temperatures exceeding 2000 F. Special aramid fabrics, heavy linings and full cut patterns in a variety of designs are available in this line. All styles sewn completely with heavy Kevlar Thread. It is important to understand the types of heat in order to select the proper gloves and clothing for protection.

Radiant: Generated by a heat source. An example would be a fireplace or the sun. The materials being struck absorb the heat's rays (it's hotter standing in the sun than in the shade).

Ambient: The surrounding atmospheric temperature in a particular environment. Example: 72 F in your home; 92 F on the golf course in July; 1800 F in a flaming building.

Conductive: Direct contact with hot surfaces. Example: touching a hot piece of metal at 800 F or leaning against a heat treating oven at 1,000 F.

How Much Heat Will It Take? A good and often asked question for hand protection fabrics. The information noted below is to be used as a guide only. The work environment and area of intended use should be checked for: Weight of items being handled; Temperature (contact) and Time. Then, consult our customer service department or your factory sales represent